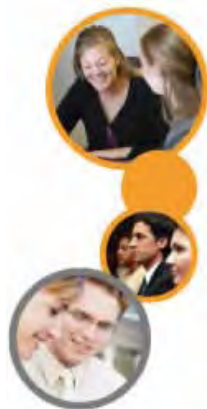


Service Transformation

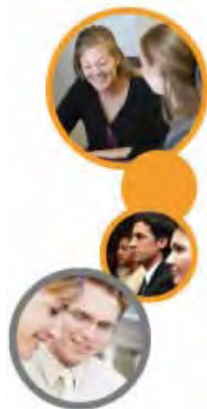
Maximising Resources to Service Delivery Need

3rd February 2010



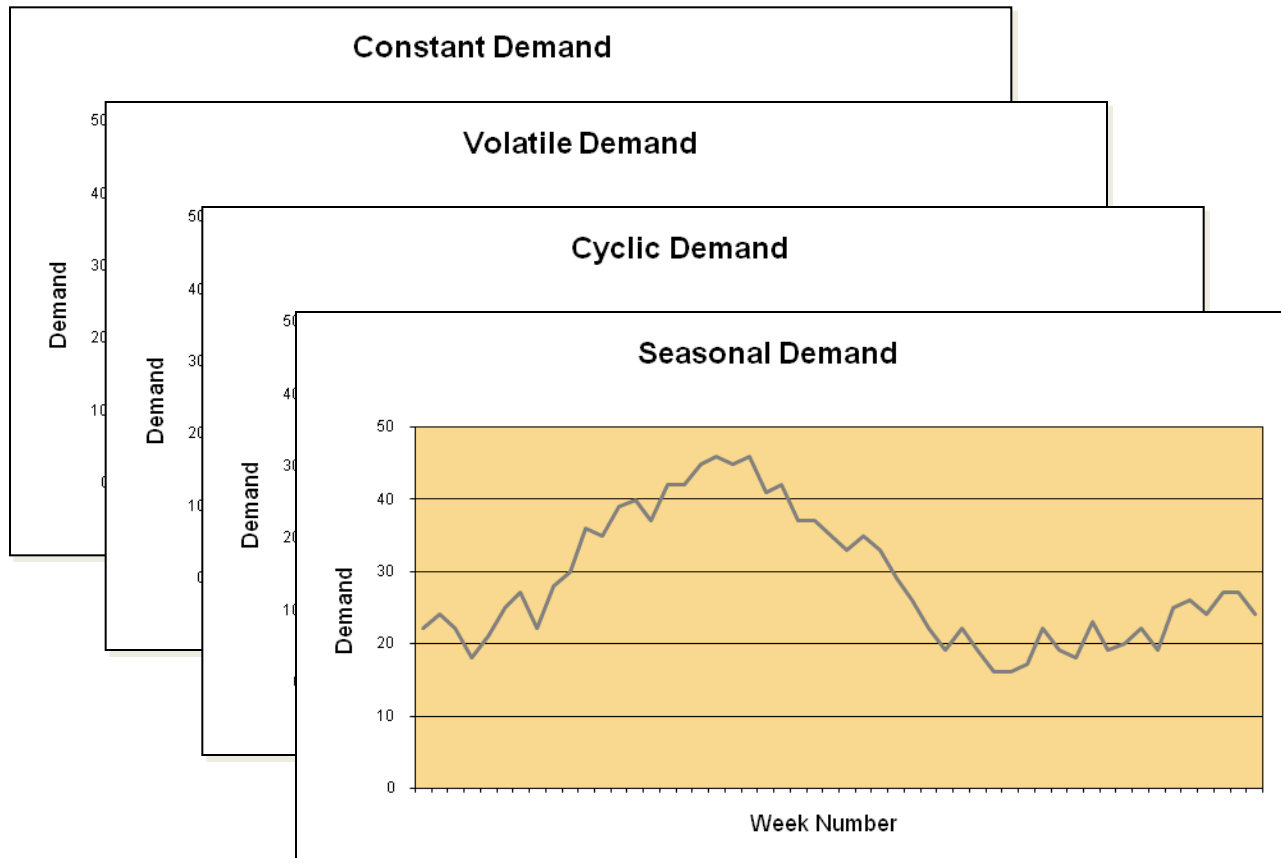
Agenda

1. Coping with fluctuating & volatile working time demand
2. Welsh Authority case study
3. Further issues / examples / discussion



Understanding the Business Need

Establish and understand the underlying business demand



Understanding How We Buy Labour

Traditionally:

39 hours per week contract, 25 days annual leave, 8 days public holiday

Gross Hours:

52.18 weeks x 39 hours per week = 2,035 hours

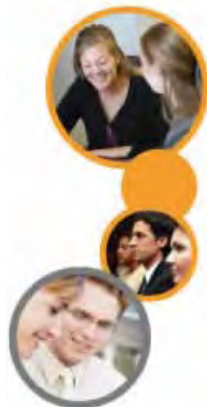
Net Hours:

Annual holiday allowance (25 days ÷ 5) = 5.00 weeks

Public holiday allowance (8 days ÷ 5) = 1.60 weeks

= 6.60 weeks

45.58 weeks (52.18 – 6.60) x 39 hours = 1,778 hours



Matching the Business Need

"...we must have one presence 24 hours a day, 7 days a week in the Control Room, so how many people do we need?"

Traditionally:

Business will be 365 days a year, 24 hours a day, = 8,766 hrs

Contract based on 1 on night and 1 on rest = 1,778 hrs

Labour structure based on $(8,766 \div 1,778) = 4.93$

"...we actually need the hours equivalent of 4.93 people, which realistically means 5 people working 1753 hours each, with 25 hours held in reserve".

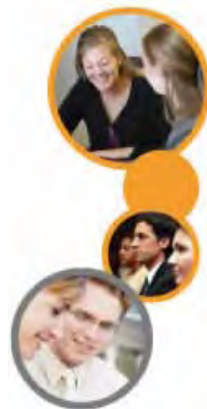


Building a Rota Pattern with Rostered Time Off

5 Team Continuous System for Control Room Staff

| Mon | Tue | Wed | Thu | Fri | Sat | Sun | Hours |
|-----|-----|-----|-----|-----|-----|-----|-------|
| M | M | M | M | M | M | M | 56 |
| A | A | A | A | A | A | A | 56 |
| N | N | N | N | N | N | N | 56 |
| - | - | - | - | - | - | - | 0 |
| - | - | - | - | - | - | - | 0 |

Total hours= 168 Average hours = 33.6 Total weeks = 52.18
 Average Annual hours = 1753 Reserve hours = 25



Continuous.wsp - WORK Scheduling

File Edit Rotas Shifts Tools Help

New Project Open Project Save Project Show Shift Library

Shortcuts

- Project Settings
- Shift Days
- Business Demand
- Find Shifts
- Rota Design
- Rota Calendars
- Explorer
- Calendars

Rota Design

Core

Rota Design

Period duration (weeks): 52.18
 Shift formatting: Display Shift Codes i.e. 'M 8.00'
 Selected Rota design: 12 Hour
 Number of Teams/Cycles: 5

Provisional Statistics

This Period

Total hours per cycle: 168
 Average hours per cycle: 33.6
 Period hours per Team: 1,753
 Target hours per Team: 1,755
 Hours variance: 2

All Periods

Average hours per cycle: 33.6
 Total duration of Periods: 52.18
 Target hours per Team: 1,755
 Project hours per Team: 1,753
 Traditional equivalent: 38.47
 Total hours variance: 2

Project Settings

Target hours (net): 1,755
 Traditional equivalent: 38.5

Rota Designer

| Week/Team | Mon | Tue | Wed | Thu | Fri | Sat | Sun | Totals |
|---------------|--------|--------|--------|--------|--------|--------|--------|------------|
| 1 | N 12.0 | N 12.0 | | | | D 12.0 | D 12.0 | 48 |
| 2 | | | N 12.0 | N 12.0 | N 12.0 | | | 36 |
| 3 | D 12.0 | D 12.0 | | | | N 12.0 | N 12.0 | 48 |
| 4 | | | D 12.0 | D 12.0 | D 12.0 | | | 36 |
| 5 | | | | | | | | 0 |
| Totals | 24 | 24 | 24 | 24 | 24 | 24 | 24 | 168 |

| Shift Code | Colour | Start Time | End Time | Break Length | Paid Break | Duration (on Site) | Duration (Net of breaks) |
|------------|--------|------------|----------|--------------|------------|--------------------|--------------------------|
| M 8.00 | | 06:00 | 14:00 | 30 | Yes | 8 hrs, 0 mins | 8 hrs, 0 mins |
| A 8.00 | | 14:00 | 22:00 | 30 | Yes | 8 hrs, 0 mins | 8 hrs, 0 mins |
| N 8.00 | | 22:00 | 06:00 | 30 | Yes | 8 hrs, 0 mins | 8 hrs, 0 mins |
| D 12.0 | | 06:00 | 18:00 | 45 | Yes | 12 hrs, 0 mins | 12 hrs, 0 mins |
| N 12.0 | | 18:00 | 06:00 | 45 | Yes | 12 hrs, 0 mins | 12 hrs, 0 mins |

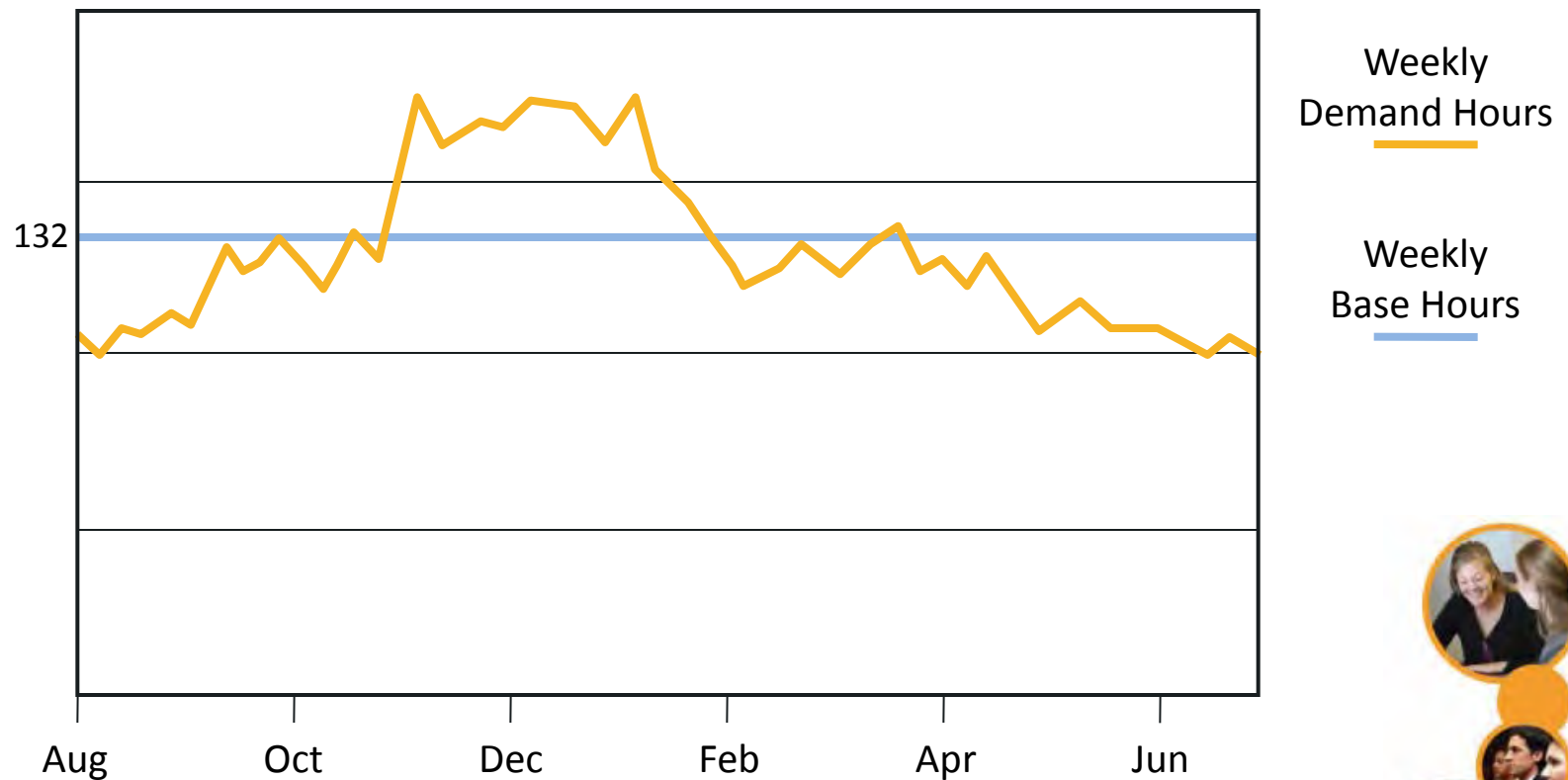
Ready...

01/03/2005



Seasonal Demand Profile

Service Engineering Hours Per Week



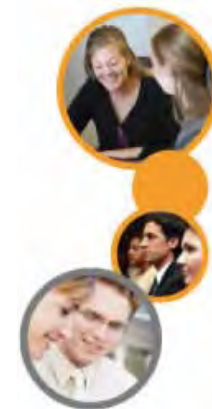
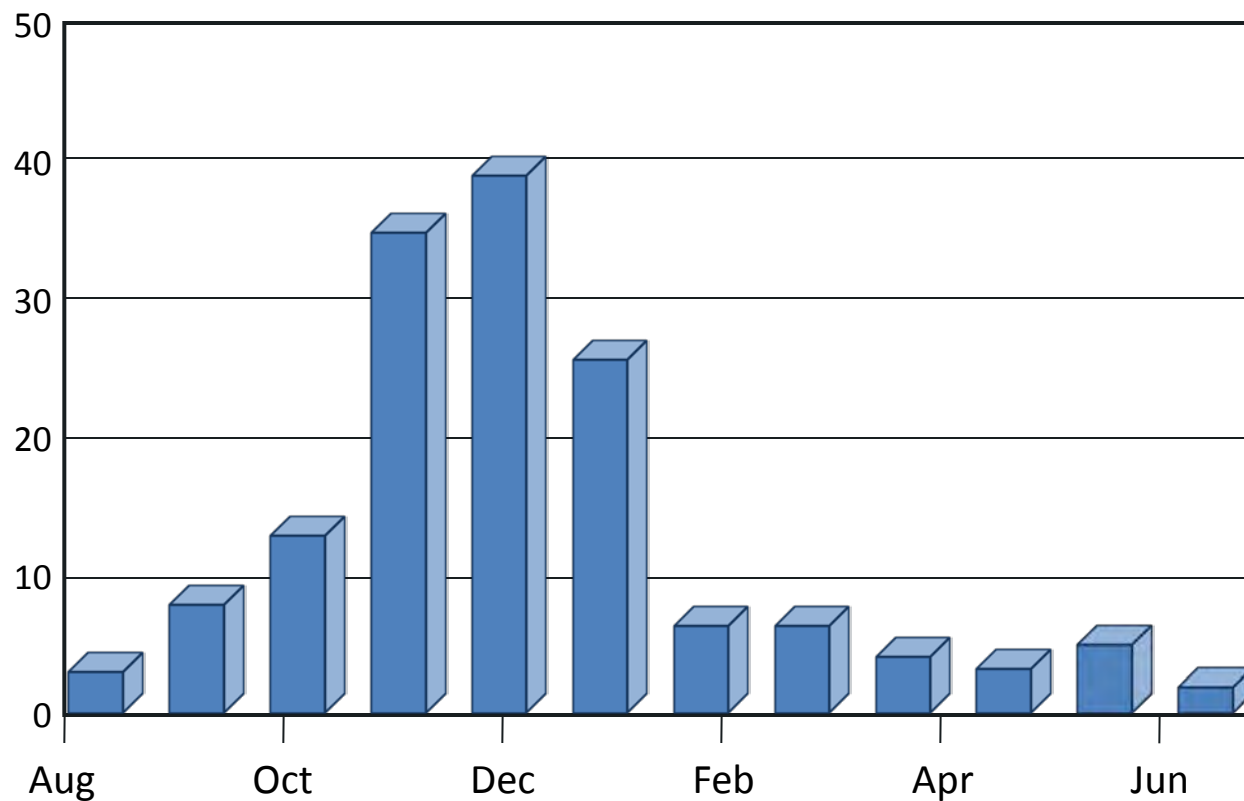
Weekly Demand Hours

Weekly Base Hours

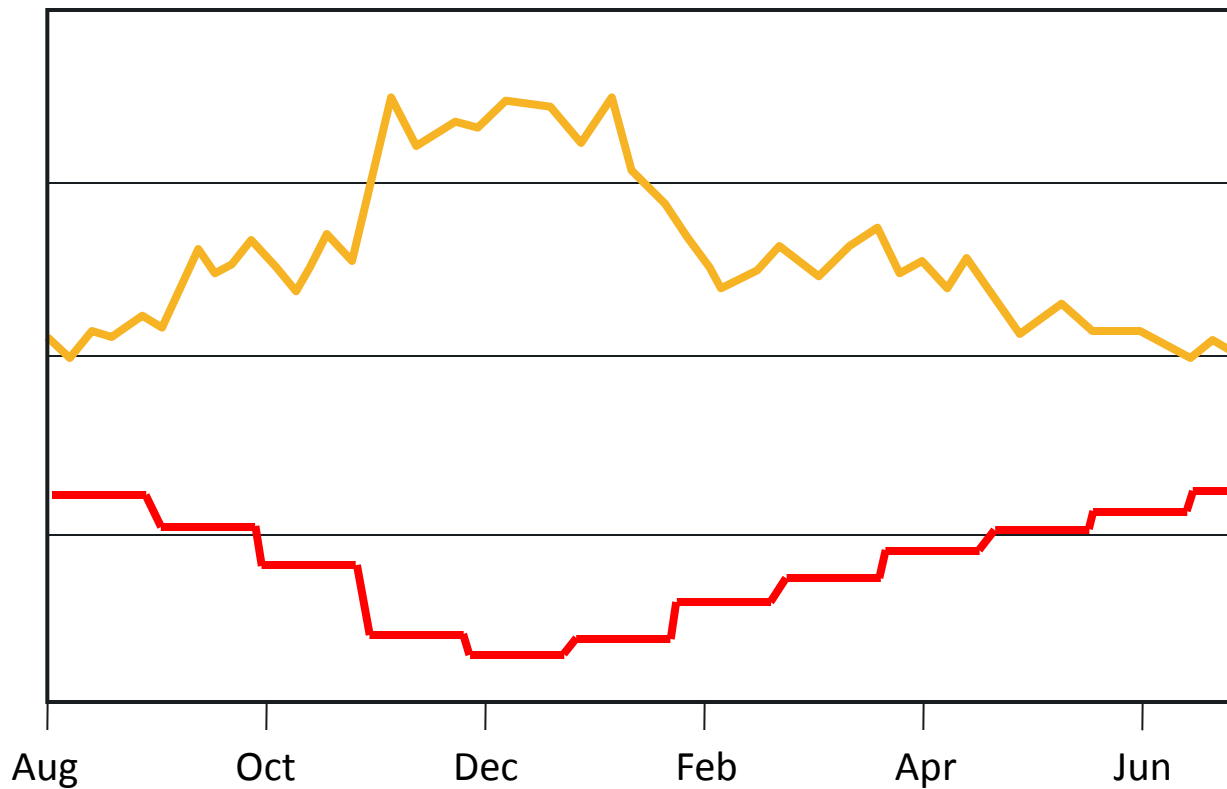


Annual Overtime Profile (%)

Monthly Percentage



Labour Cost Per Unit

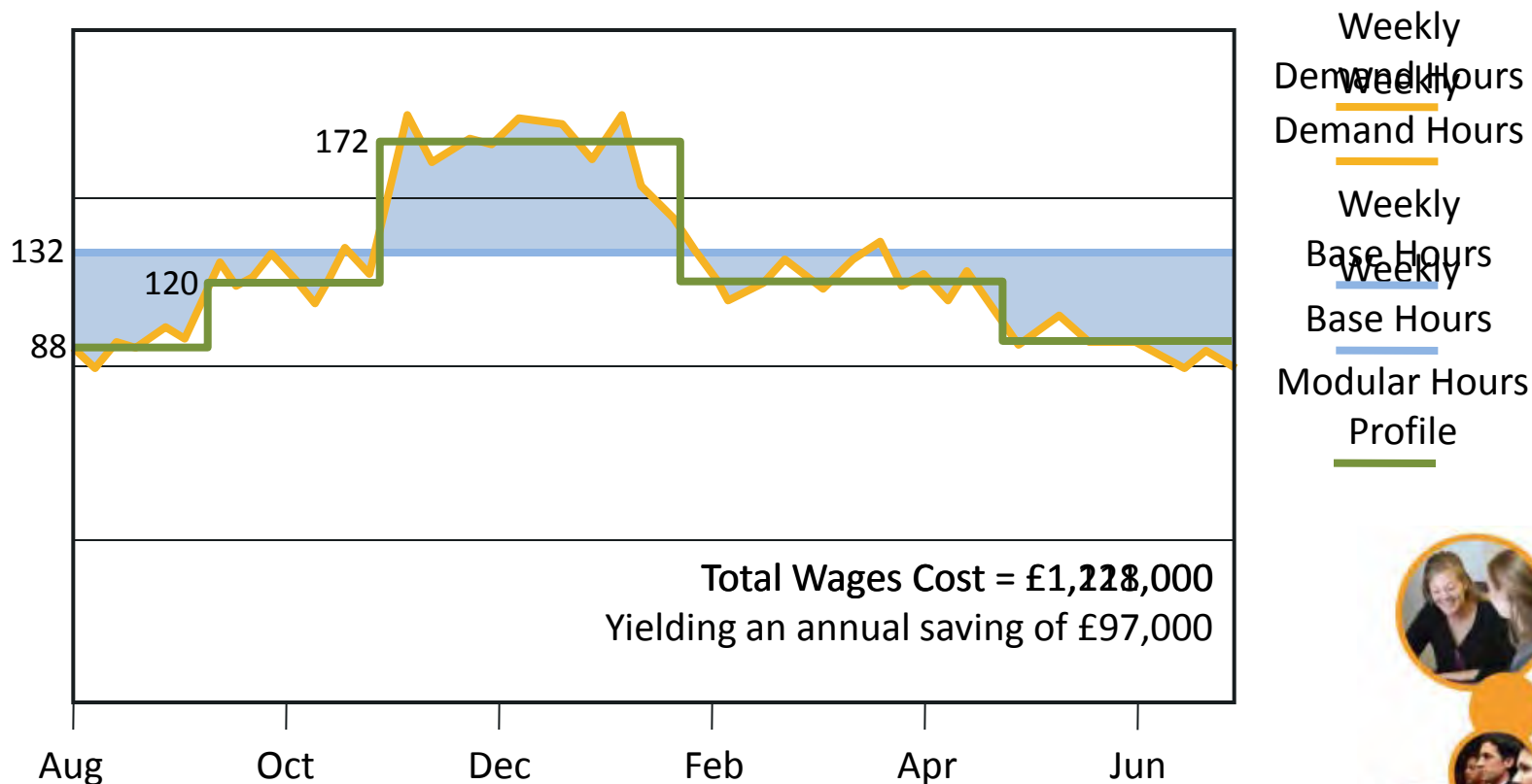


'Worst' cost is 48% greater than 'best' cost



Seasonal Demand Profile & Modular Solution

Service Engineering Hours Per Week



Weekly Demand Hours
Weekly Base Hours
Modular Hours Profile



4 Team Seasonal Rota Progression

Low Season
10 Weeks

| Week/Team | Mon | Tue | Wed | Thu | Fri | Sat | Sun | Totals |
|-----------|-------|-------|-------|-------|-------|-----|-----|--------|
| 1 | | Day 8 | Day 8 | Day 8 | Day 8 | | | 32 |
| 2 | Day 8 | Day 8 | | Day 8 | Day 8 | | | 32 |
| 3 | Day 8 | Day 8 | Day 8 | | | | | 24 |
| 4 | | | | | | | | 0 |
| Totals | 16 | 24 | 16 | 16 | 16 | 0 | 0 | 88 |

Core Season
26 Weeks

| Week/Team | Mon | Tue | Wed | Thu | Fri | Sat | Sun | Totals |
|-----------|-------|-------|-------|-------|-------|-----|-----|--------|
| 1 | Day 8 | Day 8 | Day 8 | Day 8 | Day 8 | | | 40 |
| 2 | Day 8 | Day 8 | Day 8 | Day 8 | Day 8 | | | 40 |
| 3 | Day 8 | Day 8 | Day 8 | Day 8 | Day 8 | | | 40 |
| 4 | | | | | | | | 0 |
| Totals | 24 | 24 | 24 | 24 | 24 | 0 | 0 | 120 |

High Season
16 Weeks

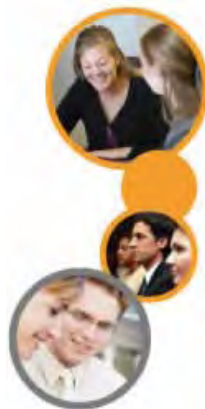
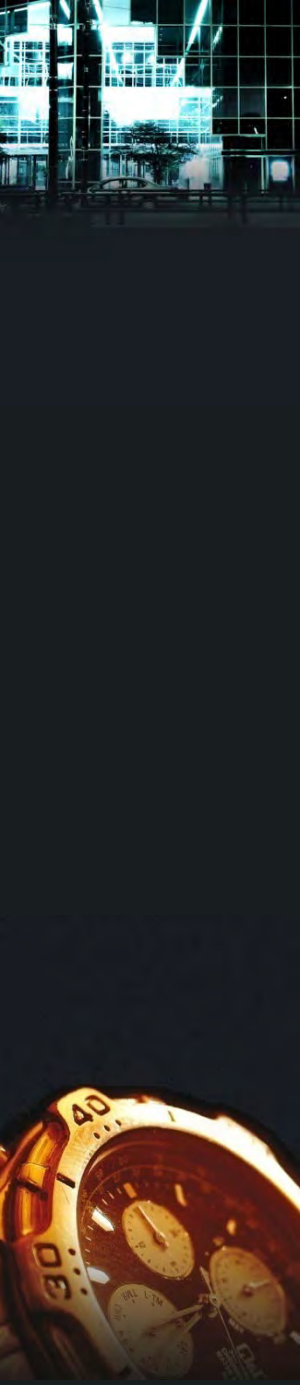
| Week/Team | Mon | Tue | Wed | Thu | Fri | Sat | Sun | Totals |
|-----------|--------|--------|--------|--------|-------|-------|-----|--------|
| 1 | Day 10 | Day 10 | Day 8 | Day 8 | Day 8 | | | 44 |
| 2 | Day 8 | Day 8 | Day 8 | Day 8 | Day 8 | Day 8 | | 48 |
| 3 | Day 8 | Day 10 | Day 10 | Day 8 | Day 8 | | | 44 |
| 4 | Day 8 | Day 8 | Day 10 | Day 10 | | | | 36 |
| Totals | 34 | 36 | 36 | 34 | 24 | 8 | 0 | 172 |

Average of 1696 hours, with 36 hours unrostered reserve



Welsh Authority Case Study

CCTV Monitoring





Our Brief

- > To review the shift rota for nine staff employed within the CCTV monitoring suite
- > The council operates a 24 hour / 7 day continuous service throughout the year
- > All staff are contracted to work an average 37 hour week
- > Shift patterns are dictated by incident rates
- > Equality of shifts are required over an acceptable period of time.



Constraints



- > “Hotspot” times (Friday to Sunday) require extra cover
- > Bank holidays to be considered in equality of shifts
- > No long-term pairing of staff
- > Shift pattern to accommodate a small handover
- > Working time regulations

- > To consider: -
 - >Extended hours
 - >“Holidays included” rotas
 - >Dealing with sickness absence.



Health & Safety

From Health & Safety Executive guide to “Shift Work and Fatigue”

- > Employers have a duty of care in law for their employees**
- > This duty includes removing or controlling the risks of fatigue by properly organising and planning shift-working arrangements**
- > The Working Time Regulations are also relevant to the planning and organisation of shifts, especially night shifts.**



Holidays – Gross .v. Net Rosters

- **Gross**

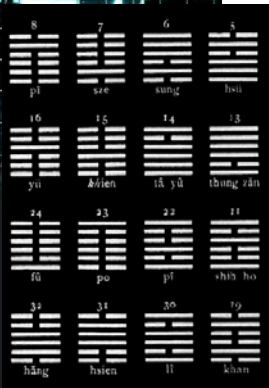
- Plan all the hours that a person is paid
- Holidays on request
- Conflicts where more than one want the same time off
- Typically increased absence
- High management / administration time

- **Net**

- Plan only the hours that someone is going to work (paid hrs – their holiday entitlement)
- Build in time off to match preferred holiday curve (e.g. 2 weeks in Summer)
- Allow shift swaps
- Low management / administration time.



Mathematics



> There are 21 different ways to allocate 5 shifts per week

> If you wanted to schedule for 2 staff, the 21 ways are squared = 441

> For 9 staff, 21 to the power of 9

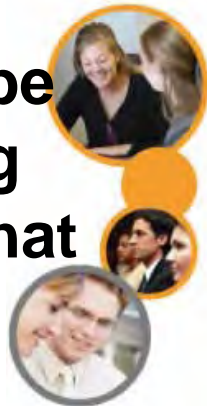
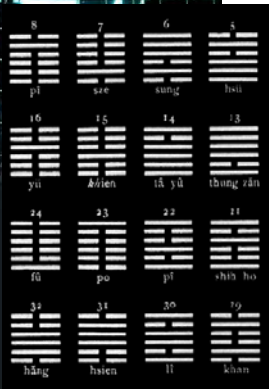
$(21 \times 21 \times 21 \times 21 \times 21 \times 21 \times 21 \times 21 \times 21) =$
794 billion !!

| | MON | TUE | WED | THU | FRI | SAT | SUN |
|---------|-----|-----|-----|-----|-----|-----|-----|
| WEEK 1 | D | D | D | D | D | | |
| WEEK 2 | D | D | D | D | | D | |
| WEEK 3 | D | D | D | D | | | D |
| WEEK 4 | D | D | D | | D | D | |
| WEEK 5 | D | D | D | | D | | D |
| WEEK 6 | D | D | D | | | D | D |
| WEEK 7 | D | D | | D | D | D | |
| WEEK 8 | D | D | | D | D | | D |
| WEEK 9 | D | D | | D | | D | D |
| WEEK 10 | D | D | | | D | D | D |
| WEEK 11 | D | | D | D | D | D | |
| WEEK 12 | D | | D | D | D | | D |
| WEEK 13 | D | | D | D | | D | D |
| WEEK 14 | D | | D | | D | D | D |
| WEEK 15 | D | | | D | D | D | D |
| WEEK 16 | | D | D | D | D | D | |
| WEEK 17 | | D | D | D | D | | D |
| WEEK 18 | | D | D | D | | D | D |
| WEEK 19 | | D | D | | D | D | D |
| WEEK 20 | | D | | D | D | D | D |
| WEEK 21 | | | D | D | D | D | D |



Mathematics

- > Add in the constraining factors and it definitely requires a computer !!
- > Spreadsheets are useful to a degree but still require manual input
- > Bespoke software exists for generating shift patterns
- > *Working Time Solutions Ltd* provide consultancy and software solutions
- > “... a powerful and flexible tool which can be used to solve all manner of labour planning problems and to explore variables on a ‘What if ?’ Basis”.



WORK Scheduling™

> Example: 8 and 7 hour “Hotspot” shifts

WORK Scheduling™ Core, Rota '8s V1'

| Week/Team | Mon | Tue | Wed | Thu | Fri | Sat | Sun | Totals |
|-----------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|--------|
| 1 | D 0600-1410 | D 0600-1410 | D 0600-1410 | | A 1800-0100 | A 1800-0100 | A 1800-0100 | 45.51 |
| 2 | A 1400-2210 | A 1400-2210 | A 1400-2210 | | | D 0600-1410 | D 0600-1410 | 40.85 |
| 3 | D 0600-1410 | D 0600-1410 | | A 1400-2210 | A 1400-2210 | A 1400-2210 | A 1400-2210 | 49.02 |
| 4 | A 1400-2210 | | | D 0600-1410 | D 0600-1410 | N 2200-0610 | N 2200-0610 | 40.85 |
| 5 | | | | | | | | 0 |
| 6 | | | D 0600-1410 | D 0600-1410 | D 0600-1410 | A 1400-2210 | A 1400-2210 | 40.85 |
| 7 | | A 1400-2210 | A 1400-2210 | A 1400-2210 | A 1400-2210 | | | 32.68 |
| 8 | N 2200-0610 | N 2200-0610 | N 2200-0610 | N 2200-0610 | N 2200-0610 | | | 40.85 |
| 9 | | | | | | | | 0 |
| Totals | 40.85 | 40.85 | 40.85 | 40.85 | 47.85 | 39.68 | 39.68 | 290.61 |

> Map out the required shifts over the week, as above

> Ensure the correct cover on each day

> 10 minute overlap for changeover.



Alternative Rotas

> Example: Mix of 6, 8 and 10 hour shifts.

WORK Scheduling™

Core, Rota '6-10s V1'

| Week/Team | Mon | Tue | Wed | Thu | Fri | Sat | Sun | Totals |
|-----------|---------------|---------------|---------------|---------------|---------------|---------------|---------------|--------|
| 1 | D 0600-1410 | D 0600-1410 | D 0600-1410 | | A 1800-0100 | A 1800-0100 | A 1800-0100 | 45.51 |
| 2 | A 1400-2210 | A 1400-2210 | A 1400-2210 | | | D 0600-1410 | D 0600-1410 | 40.85 |
| 3 | D 0600-1410 | D 0600-1410 | | A 1400-2210 | A 1400-2210 | A 1400-2210 | A 1400-2210 | 49.02 |
| 4 | A6 1400-2010 | | | D 0600-1410 | D 0600-1410 | N10 2000-0610 | N10 2000-0610 | 42.85 |
| 5 | | | | | | | | 0 |
| 6 | | | D 0600-1410 | D 0600-1410 | D 0600-1410 | A6 1400-2010 | A6 1400-2010 | 36.85 |
| 7 | | A6 1400-2010 | A6 1400-2010 | A6 1400-2010 | A6 1400-2010 | | | 24.68 |
| 8 | N10 2000-0610 | N10 2000-0610 | N10 2000-0610 | N10 2000-0610 | N10 2000-0610 | | | 50.85 |
| 9 | | | | | | | | 0 |
| Totals | 40.85 | 40.85 | 40.85 | 40.85 | 47.85 | 39.68 | 39.68 | 290.61 |



Alternative Rotas

- > Example: Mix of 8 & 12 hour shifts
- > 12 hour day shift reduces manpower required.

WORK Scheduling™

Core, Rota '8_12s V1'

| Week/Team | Mon | Tue | Wed | Thu | Fri | Sat | Sun | Totals |
|-----------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|--------|
| 1 | D 0600-1410 | D 0600-1410 | D 0600-1410 | | A 1800-0100 | A 1800-0100 | A 1800-0100 | 45.51 |
| 2 | N 12 2000-0800 | N 12 2000-0800 | | | | D12 0800-2000 | D12 0800-2000 | 48.68 |
| 3 | D12 0800-2000 | D12 0800-2000 | D12 0800-2000 | | | | | 36.51 |
| 4 | | | | | | | | 0 |
| 5 | | | A 1400-2210 | A 1400-2210 | A 1400-2210 | N 12 2000-0800 | N 12 2000-0800 | 48.89 |
| 6 | | | | D12 0800-2000 | D12 0800-2000 | | | 24.34 |
| 7 | | | | | | | | 0 |
| 8 | | | | D 0600-1410 | D 0600-1410 | A 1400-2210 | A 1400-2210 | 32.68 |
| 9 | A 1400-2210 | A 1400-2210 | N 12 2000-0800 | N 12 2000-0800 | N 12 2000-0800 | | | 52.89 |
| Totals | 40.68 | 40.68 | 40.68 | 40.68 | 47.68 | 39.51 | 39.51 | 289.42 |



WORK Scheduling™

WORK Scheduling™

Rota Calendar - 8s V1

| Date | Day | Team 1 | Team 2 | Team 3 | Team 4 | Team 5 | Team 6 | Team 7 | Team 8 | Team 9 |
|------------|-----|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|
| 01/09/2009 | Tue | D 0600-1410 | A 1400-2210 | D 0600-1410 | | | | | | |
| 02/09/2009 | Wed | D 0600-1410 | A 1400-2210 | | | | | | | |
| 03/09/2009 | Thu | | | A 1400-2210 | D 0600-1410 | | D 0600-1410 | A 1400-2210 | N 2200-0610 | |
| 04/09/2009 | Fri | A 1800-0100 | | A 1400-2210 | D 0600-1410 | | D 0600-1410 | A 1400-2210 | N 2200-0610 | |
| 05/09/2009 | Sat | A 1800-0100 | D 0600-1410 | A 1400-2210 | N 2200-0610 | | A 1400-2210 | | | |
| 06/09/2009 | Sun | A 1800-0100 | D 0600-1410 | A 1400-2210 | N 2200-0610 | | A 1400-2210 | | | |
| 07/09/2009 | Mon | A 1400-2210 | D 0600-1410 | A 1400-2210 | | | | N 2200-0610 | | D 0600-1410 |
| 08/09/2009 | Tue | A 1400-2210 | D 0600-1410 | | | | A 1400-2210 | N 2200-0610 | | D 0600-1410 |
| 09/09/2009 | Wed | A 1400-2210 | | | | D 0600-1410 | A 1400-2210 | N 2200-0610 | | D 0600-1410 |
| 10/09/2009 | Thu | | A 1400-2210 | D 0600-1410 | | D 0600-1410 | A 1400-2210 | N 2200-0610 | | |
| 11/09/2009 | Fri | | A 1400-2210 | D 0600-1410 | | D 0600-1410 | A 1400-2210 | N 2200-0610 | | A 1800-0100 |
| 12/09/2009 | Sat | D 0600-1410 | A 1400-2210 | N 2200-0610 | | A 1400-2210 | | | | A 1800-0100 |
| 13/09/2009 | Sun | D 0600-1410 | A 1400-2210 | N 2200-0610 | | A 1400-2210 | | | | A 1800-0100 |
| 14/09/2009 | Mon | D 0600-1410 | A 1400-2210 | | | | N 2200-0610 | | D 0600-1410 | A 1400-2210 |
| 15/09/2009 | Tue | D 0600-1410 | | | | A 1400-2210 | N 2200-0610 | | D 0600-1410 | A 1400-2210 |
| 16/09/2009 | Wed | | | | D 0600-1410 | A 1400-2210 | N 2200-0610 | | D 0600-1410 | A 1400-2210 |
| 17/09/2009 | Thu | A 1400-2210 | D 0600-1410 | | D 0600-1410 | A 1400-2210 | N 2200-0610 | | | |
| 18/09/2009 | Fri | A 1400-2210 | D 0600-1410 | | D 0600-1410 | A 1400-2210 | N 2200-0610 | | A 1800-0100 | |
| 19/09/2009 | Sat | A 1400-2210 | N 2200-0610 | | A 1400-2210 | | | | A 1800-0100 | D 0600-1410 |
| 20/09/2009 | Sun | A 1400-2210 | N 2200-0610 | | A 1400-2210 | | | | A 1800-0100 | D 0600-1410 |
| 21/09/2009 | Mon | A 1400-2210 | | | | N 2200-0610 | | D 0600-1410 | A 1400-2210 | D 0600-1410 |
| 22/09/2009 | Tue | | | | A 1400-2210 | N 2200-0610 | | D 0600-1410 | A 1400-2210 | D 0600-1410 |
| 23/09/2009 | Wed | | | D 0600-1410 | A 1400-2210 | N 2200-0610 | | D 0600-1410 | A 1400-2210 | |
| 24/09/2009 | Thu | D 0600-1410 | | D 0600-1410 | A 1400-2210 | N 2200-0610 | | | | A 1400-2210 |
| 25/09/2009 | Fri | D 0600-1410 | | D 0600-1410 | A 1400-2210 | N 2200-0610 | | A 1800-0100 | | A 1400-2210 |
| 26/09/2009 | Sat | N 2200-0610 | | A 1400-2210 | | | | A 1800-0100 | D 0600-1410 | A 1400-2210 |
| 27/09/2009 | Sun | N 2200-0610 | | A 1400-2210 | | | | A 1800-0100 | D 0600-1410 | A 1400-2210 |
| 28/09/2009 | Mon | | | | N 2200-0610 | | D 0600-1410 | A 1400-2210 | D 0600-1410 | A 1400-2210 |

- > Rota calendar gives the whole year's shifts for every staff member
- > Prints on to just 6 pages.



WORK Scheduling™

WORK Scheduling Rota Calendar

| Schedule Statistics | Avg | Team 1 | Team 2 | Team 3 | Team 4 | Team 5 | Team 6 | Team 7 | Team 8 | Team 9 |
|---|----------|---------|---------|---------|---------|---------|---------|---------|---------|---------|
| Total hours scheduled | 1,692.97 | 1,710.3 | 1,689.3 | 1,664.8 | 1,661.3 | 1,669.5 | 1,710.3 | 1,702.2 | 1,661.3 | 1,677.7 |
| Variance from Target Hours (1664) | 18.97 | 46.3 | 25.3 | 0.8 | 2.70 | 5.5 | 46.3 | 38.2 | 2.70 | 13.7 |
| This Calendar variance | 19.89 | 47 | 26 | 0 | 2 | 7 | 47 | 39 | 2 | 15 |
| Total Saturdays worked | 28.89 | 30 | 29 | 28 | 28 | 28 | 29 | 29 | 29 | 30 |
| Total Sundays worked | 28.89 | 30 | 29 | 28 | 28 | 28 | 29 | 29 | 29 | 30 |
| Public Holidays worked | 4.78 | 4 | 2 | 5 | 6 | 7 | 4 | 4 | 5 | 6 |
| Total days off scheduled | 156.44 | 153 | 156 | 159 | 159 | 158 | 153 | 154 | 159 | 157 |
| Complete scheduled weekends off | 23.11 | 22 | 23 | 24 | 24 | 24 | 23 | 23 | 23 | 22 |
| Total shifts scheduled | 208.56 | 212 | 209 | 206 | 206 | 207 | 212 | 211 | 206 | 208 |
| Total 'D 0600-1410' shifts scheduled | 69.56 | 71 | 69 | 68 | 68 | 70 | 70 | 69 | 69 | 72 |
| Total 'D12 0800-2000' shifts scheduled | 0.00 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| Total 'A 1400-2210' shifts scheduled | 61.11 | 64 | 63 | 61 | 78 | 79 | 64 | 62 | 78 | 61 |
| Total 'N 12 2000-0800' shifts scheduled | 0.00 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| Total 'N 2200-0610' shifts scheduled | 40.56 | 39 | 42 | 42 | 42 | 40 | 40 | 42 | 41 | 37 |
| Total 'A 1800-0100' shifts scheduled | 17.33 | 18 | 15 | 15 | 10 | 10 | 18 | 18 | 18 | 18 |

> **Statistics provide a mass of information (e.g. hours and shifts scheduled over the year, numbers of weekends and bank holidays worked and total days off).**



Individual / Team Calendars

8 hr & "Hotspot" shifts.

WORK Scheduling Rota Calendar - Team1

| | Sep 09 | Oct 09 | Nov 09 | Dec 09 | Jan 10 | Feb 10 | Mar 10 | Apr 10 | May 10 | Jun 10 | Jul 10 | Aug 10 | | |
|-----|----------------|--------|----------------|--------|----------------|--------|-------------|--------|-------------|--------|-------------|--------|-------------|-----|
| Sun | | | 1 | | | | | | | | | 1 | A 1400-2210 | Sun |
| Mon | | | 2 D 0600-1410 | | | 1 | | | | | | 2 | A 1400-2210 | Mon |
| Tue | 1 D 0600-1410 | | 3 D 0600-1410 | 1 | | 2 | 1 | | | 1 | | 3 | | Tue |
| Wed | 2 D 0600-1410 | | 4 D 0600-1410 | 2 | | 3 | 2 | | | 2 | | 4 | | Wed |
| Thu | 3 | 1 | 5 | 3 | | 4 | 3 | | | 3 | D 0600-1410 | 1 | N 2200-0610 | Thu |
| Fri | 4 A 1800-0100 | 2 | 6 A 1800-0100 | 4 | 1 | 5 | 4 | 1 | D 0600-1410 | 4 | D 0600-1410 | 2 | N 2200-0610 | Fri |
| Sat | 5 A 1800-0100 | 3 | 7 A 1800-0100 | 5 | 2 | 6 | 5 | 2 | D 0600-1410 | 5 | D 0600-1410 | 3 | D 0600-1410 | Sat |
| Sun | 6 A 1800-0100 | 4 | 8 A 1800-0100 | 6 | 3 | 7 | 6 | 3 | N 2200-0610 | 6 | N 2200-0610 | 4 | N 2200-0610 | Sun |
| Mon | 7 A 1400-2210 | 5 | 9 A 1400-2210 | 7 | 4 | 8 | 7 | 4 | D 0600-1410 | 7 | D 0600-1410 | 5 | 8 | Mon |
| Tue | 8 A 1400-2210 | 6 | 10 A 1400-2210 | 8 | 5 | 9 | 8 | 5 | D 0600-1410 | 8 | D 0600-1410 | 6 | 9 | Tue |
| Wed | 9 A 1400-2210 | 7 | D 0600-1410 | 9 | D 0600-1410 | 10 | D 0600-1410 | 6 | D 0600-1410 | 9 | D 0600-1410 | 7 | 10 | Wed |
| Thu | 10 | 8 | D 0600-1410 | 10 | D 0600-1410 | 11 | D 0600-1410 | 7 | D 0600-1410 | 10 | D 0600-1410 | 8 | 11 | Thu |
| Fri | 11 | 9 | D 0600-1410 | 11 | D 0600-1410 | 12 | D 0600-1410 | 8 | D 0600-1410 | 11 | D 0600-1410 | 9 | 12 | Fri |
| Sat | 12 D 0600-1410 | 10 | A 1400-2210 | 12 | A 1400-2210 | 13 | A 1800-0100 | 9 | A 1800-0100 | 12 | A 1800-0100 | 10 | 13 | Sat |
| Sun | 13 D 0600-1410 | 11 | A 1400-2210 | 13 | A 1400-2210 | 14 | A 1800-0100 | 10 | A 1800-0100 | 13 | A 1800-0100 | 11 | 14 | Sun |
| Mon | 14 D 0600-1410 | 12 | D 0600-1410 | 14 | D 0600-1410 | 15 | D 0600-1410 | 11 | D 0600-1410 | 14 | D 0600-1410 | 12 | 15 | Mon |
| Tue | 15 D 0600-1410 | 13 | A 1400-2210 | 15 | A 1400-2210 | 16 | A 1400-2210 | 12 | A 1400-2210 | 15 | A 1400-2210 | 13 | 16 | Tue |
| Wed | 16 | 14 | A 1400-2210 | 16 | A 1400-2210 | 17 | A 1400-2210 | 13 | A 1400-2210 | 16 | A 1400-2210 | 14 | 17 | Wed |
| Thu | 17 A 1400-2210 | 15 | A 1400-2210 | 17 | A 1400-2210 | 18 | A 1400-2210 | 14 | D 0600-1410 | 17 | D 0600-1410 | 15 | 18 | Thu |
| Fri | 18 A 1400-2210 | 16 | A 1400-2210 | 18 | A 1400-2210 | 19 | A 1400-2210 | 15 | D 0600-1410 | 18 | D 0600-1410 | 16 | 19 | Fri |
| Sat | 19 A 1400-2210 | 17 | 21 A 1400-2210 | 19 | 16 D 0600-1410 | 20 | D 0600-1410 | 16 | A 1800-0100 | 19 | A 1800-0100 | 17 | A 1800-0100 | Sat |
| Sun | 20 A 1400-2210 | 18 | 22 A 1400-2210 | 20 | 17 D 0600-1410 | 21 | D 0600-1410 | 17 | A 1800-0100 | 20 | A 1800-0100 | 18 | A 1800-0100 | Sun |
| Mon | 21 A 1400-2210 | 19 | N 2200-0610 | 21 | N 2200-0610 | 22 | N 2200-0610 | 18 | A 1400-2210 | 21 | A 1400-2210 | 19 | A 1400-2210 | Mon |
| Tue | 22 | 20 | N 2200-0610 | 22 | N 2200-0610 | 23 | D 0600-1410 | 19 | A 1400-2210 | 22 | A 1400-2210 | 20 | A 1400-2210 | Tue |
| Wed | 23 | 21 | N 2200-0610 | 23 | N 2200-0610 | 24 | N 2200-0610 | 20 | A 1400-2210 | 23 | A 1400-2210 | 21 | A 1400-2210 | Wed |
| Thu | 24 D 0600-1410 | 22 | N 2200-0610 | 24 | N 2200-0610 | 25 | N 2200-0610 | 21 | A 1400-2210 | 24 | A 1400-2210 | 22 | A 1400-2210 | Thu |
| Fri | 25 D 0600-1410 | 23 | N 2200-0610 | 25 | N 2200-0610 | 26 | N 2200-0610 | 22 | A 1400-2210 | 25 | A 1400-2210 | 23 | A 1400-2210 | Fri |
| Sat | 26 N 2200-0610 | 24 | 28 N 2200-0610 | 26 | 23 A 1400-2210 | 27 | A 1400-2210 | 23 | D 0600-1410 | 26 | D 0600-1410 | 24 | D 0600-1410 | Sat |
| Sun | 27 N 2200-0610 | 25 | 29 N 2200-0610 | 27 | 24 A 1400-2210 | 28 | A 1400-2210 | 24 | D 0600-1410 | 27 | D 0600-1410 | 25 | D 0600-1410 | Sun |
| Mon | 28 | 26 | 30 | 28 | 25 A 1400-2210 | 29 | A 1400-2210 | 25 | N 2200-0610 | 28 | N 2200-0610 | 26 | N 2200-0610 | Mon |
| Tue | 29 | 27 | | 29 | 26 | 30 | N 2200-0610 | 26 | D 0600-1410 | 29 | D 0600-1410 | 27 | D 0600-1410 | Tue |
| Wed | 30 | 28 | | 30 | 27 | 31 | N 2200-0610 | 27 | D 0600-1410 | 30 | N 2200-0610 | 28 | N 2200-0610 | Wed |
| Thu | 29 | | | 31 | 28 D 0600-1410 | | N 2200-0610 | 28 | A 1400-2210 | 29 | A 1400-2210 | 29 | A 1400-2210 | Thu |
| Fri | 30 | | | | 29 D 0600-1410 | | N 2200-0610 | 29 | A 1400-2210 | 30 | A 1400-2210 | 30 | A 1400-2210 | Fri |
| Sat | | 31 | | | 30 N 2200-0610 | | | 30 | N 2200-0610 | 31 | A 1400-2210 | 31 | A 1400-2210 | Sat |
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| Mon | | | | | | | | | | 31 | A 1400-2210 | | | Mon |

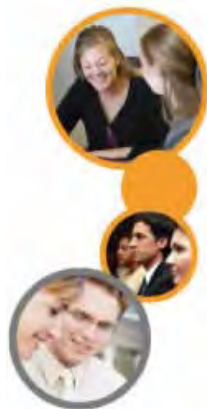
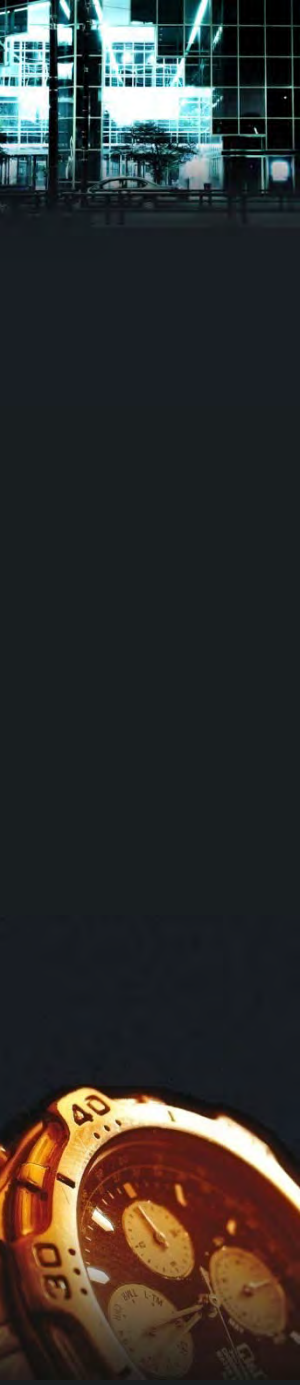
Individual / Team Calendars

Introduced 12 hour shifts to demo greater white space.

WORK Scheduling Rota Calendar - Team1

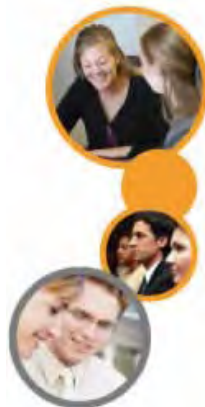
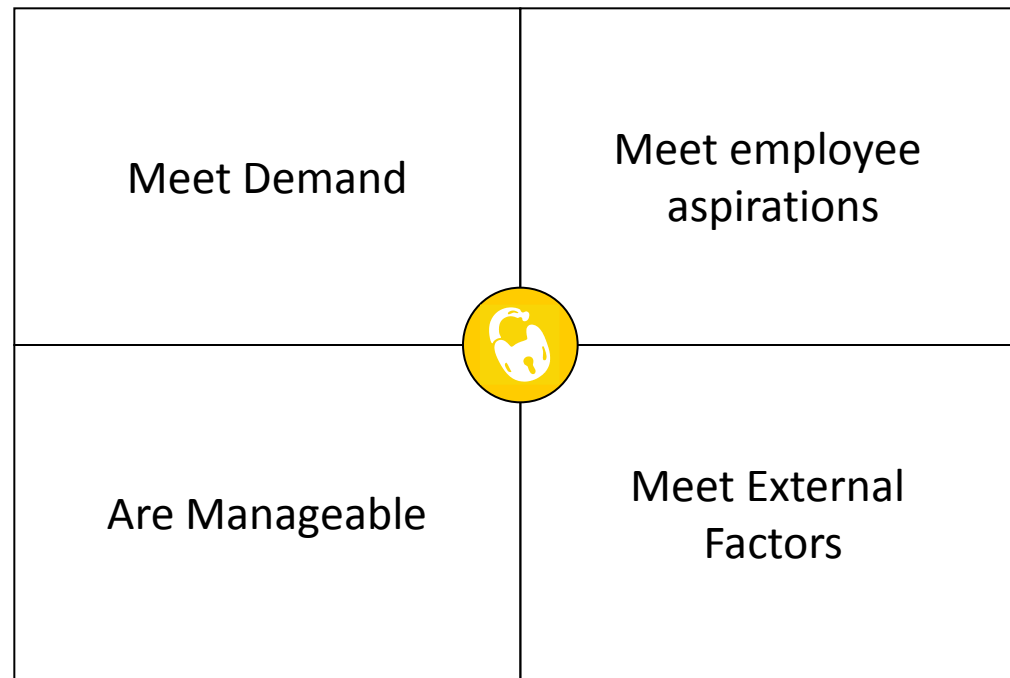
| | Sep 09 | Oct 09 | Nov 09 | Dec 09 | Jan 10 | Feb 10 | Mar 10 | Apr 10 | May 10 | Jun 10 | Jul 10 | Aug 10 | | |
|-----|-------------------|------------------|-------------------|-------------------|-------------------|-------------------|-------------------|-------------------|-------------------|-------------------|-------------------|-------------------|-----|-----|
| Sun | | | 1 | | | | | | | | | 1 | Sun | |
| Mon | | | 2 D 0600-1410 | | | 1 | 1 A 1400-2210 | | | | | | 2 | Mon |
| Tue | 1 D 0600-1410 | | 3 D 0600-1410 | 1 | | 2 | 2 A 1400-2210 | | | 1 | | | 3 | Tue |
| Wed | 2 D 0600-1410 | | 4 D 0600-1410 | 2 A 1400-2210 | | 3 A 1400-2210 | 3 N 12 2000-0800 | | | 2 | | | 4 | Wed |
| Thu | 3 | 1 A 1400-2210 | 5 | 3 A 1400-2210 | | 4 A 1400-2210 | 4 N 12 2000-0800 | 1 | | 3 | 1 D 0600-1410 | | 5 | Thu |
| Fri | 4 A 1800-0100 | 2 A 1400-2210 | 6 A 1800-0100 | 4 A 1400-2210 | 1 N 12 2000-0800 | 5 A 1400-2210 | 5 N 12 2000-0800 | 2 | | 4 | 2 D 0600-1410 | | 6 | Fri |
| Sat | 5 A 1800-0100 | 3 N 12 2000-0800 | 7 A 1800-0100 | 5 N 12 2000-0800 | 2 | 6 N 12 2000-0800 | 6 | 3 | 1 A 1400-2210 | 5 | 3 A 1400-2210 | 7 | Sat | |
| Sun | 6 A 1800-0100 | 4 N 12 2000-0800 | 8 A 1800-0100 | 6 N 12 2000-0800 | 3 | 7 N 12 2000-0800 | 7 | 4 | 2 A 1400-2210 | 6 | 4 A 1400-2210 | 8 | Sun | |
| Mon | 7 N 12 2000-0800 | 5 | 9 N 12 2000-0800 | 7 | 4 D 0600-1410 | 8 | 8 D 0600-1410 | 5 | 3 A 1400-2210 | 7 | 5 A 1400-2210 | 9 | Mon | |
| Tue | 8 N 12 2000-0800 | 6 | 10 N 12 2000-0800 | 8 | 5 D 0600-1410 | 9 | 9 D 0600-1410 | 6 | 4 A 1400-2210 | 8 | 6 A 1400-2210 | 10 | Tue | |
| Wed | 9 | 7 | 11 | 9 | 6 D 0600-1410 | 10 | 10 D 0600-1410 | 7 A 1400-2210 | 5 N 12 2000-0800 | 9 A 1400-2210 | 7 N 12 2000-0800 | 11 A 1400-2210 | Wed | |
| Thu | 10 | 8 D 12 0800-2000 | 12 | 10 D 12 0800-2000 | 7 | 11 D 12 0800-2000 | 11 | 8 A 1400-2210 | 6 N 12 2000-0800 | 10 A 1400-2210 | 8 N 12 2000-0800 | 12 A 1400-2210 | Thu | |
| Fri | 11 | 9 D 12 0800-2000 | 13 | 11 D 12 0800-2000 | 8 A 1800-0100 | 12 D 12 0800-2000 | 12 | 9 A 1400-2210 | 7 N 12 2000-0800 | 11 A 1400-2210 | 9 N 12 2000-0800 | 13 A 1400-2210 | Fri | |
| Sat | 12 D 12 0800-2000 | 10 | 14 D 12 0800-2000 | 12 | 9 A 1800-0100 | 13 | 13 A 1800-0100 | 10 N 12 2000-0800 | 8 | 12 N 12 2000-0800 | 10 | 14 N 12 2000-0800 | Sat | |
| Sun | 13 D 12 0800-2000 | 11 | 15 D 12 0800-2000 | 13 | 10 A 1800-0100 | 14 | 14 A 1800-0100 | 11 N 12 2000-0800 | 9 | 13 N 12 2000-0800 | 11 | 15 N 12 2000-0800 | Sun | |
| Mon | 14 D 12 0800-2000 | 12 | 16 D 12 0800-2000 | 14 | 11 N 12 2000-0800 | 15 | 15 N 12 2000-0800 | 12 | 10 D 0600-1410 | 14 | 12 D 0600-1410 | 16 | Mon | |
| Tue | 15 D 12 0800-2000 | 13 | 17 D 12 0800-2000 | 15 | 12 N 12 2000-0800 | 16 | 16 N 12 2000-0800 | 13 | 11 D 0600-1410 | 15 | 13 D 0600-1410 | 17 | Tue | |
| Wed | 16 D 12 0800-2000 | 14 | 18 D 12 0800-2000 | 16 | 13 | 17 | 17 | 14 | 12 D 0600-1410 | 16 | 14 D 0600-1410 | 18 | Wed | |
| Thu | 17 | 15 | 19 | 17 | 14 | 18 | 18 | 15 | 13 D 12 0800-2000 | 17 | 15 D 12 0800-2000 | 19 | Thu | |
| Fri | 18 | 16 | 20 | 18 | 15 | 19 | 19 | 16 | 14 D 12 0800-2000 | 18 | 16 D 12 0800-2000 | 20 | Fri | |
| Sat | 19 | 17 | 21 | 19 | 16 D 12 0800-2000 | 20 | 20 D 12 0800-2000 | 17 | 15 A 1800-0100 | 19 | 17 A 1800-0100 | 21 | Sat | |
| Sun | 20 | 18 | 22 | 20 | 17 D 12 0800-2000 | 21 | 21 D 12 0800-2000 | 18 | 16 A 1800-0100 | 20 | 18 A 1800-0100 | 22 | Sun | |
| Mon | 21 | 19 | 23 | 21 | 18 D 12 0800-2000 | 22 | 22 D 12 0800-2000 | 19 | 17 N 12 2000-0800 | 21 | 19 N 12 2000-0800 | 23 | Mon | |
| Tue | 22 | 20 | 24 | 22 | 19 D 12 0800-2000 | 23 | 23 D 12 0800-2000 | 20 | 18 N 12 2000-0800 | 22 | 20 N 12 2000-0800 | 24 | Tue | |
| Wed | 23 | 21 | 25 | 23 | 20 D 12 0800-2000 | 24 | 24 D 12 0800-2000 | 21 | 19 | 23 | 21 | 25 | Wed | |
| Thu | 24 | 22 D 0600-1410 | 26 | 24 D 0600-1410 | 21 | 25 D 0600-1410 | 25 | 22 | 20 | 24 | 22 | 26 | Thu | |
| Fri | 25 | 23 D 0600-1410 | 27 | 25 D 0600-1410 | 22 | 26 D 0600-1410 | 26 | 23 | 21 | 25 | 23 | 27 | Fri | |
| Sat | 26 | 24 A 1400-2210 | 28 | 26 A 1400-2210 | 23 | 27 A 1400-2210 | 27 | 24 | 22 D 12 0800-2000 | 26 | 24 D 12 0800-2000 | 28 | Sat | |
| Sun | 27 | 25 A 1400-2210 | 29 | 27 A 1400-2210 | 24 | 28 A 1400-2210 | 28 | 25 | 23 D 12 0800-2000 | 27 | 25 D 12 0800-2000 | 29 | Sun | |
| Mon | 28 | 26 A 1400-2210 | 30 | 28 A 1400-2210 | 25 | 29 | 29 | 26 | 24 D 12 0800-2000 | 28 | 26 D 12 0800-2000 | 30 | Mon | |
| Tue | 29 | 27 A 1400-2210 | | 29 A 1400-2210 | 26 | 30 | 30 | 27 | 25 D 12 0800-2000 | 29 | 27 D 12 0800-2000 | 31 | Tue | |
| Wed | 30 A 1400-2210 | | 28 N 12 2000-0800 | | 27 | | 31 | 28 | 26 D 12 0800-2000 | 30 | 28 D 12 0800-2000 | | Wed | |
| Thu | | | 29 N 12 2000-0800 | | 28 | | | 29 | 27 D 0600-1410 | 29 | | | Thu | |
| Fri | | | 30 N 12 2000-0800 | | 29 | | | 30 | 28 D 0600-1410 | 30 | | | Fri | |
| Sat | | 31 | | | 30 | | | | 29 | | 31 | | Sat | |
| Sun | | | | | 31 | | | | 30 | | | | Sun | |
| Mon | | | | | | | | | 31 | | | | Mon | |

In Summary & Brief WTS Overview



Lean-ER™

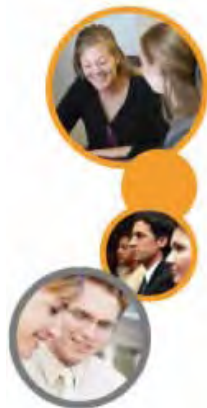
Implementing Lean Employee Resourcing systems that:



Lean-ER™

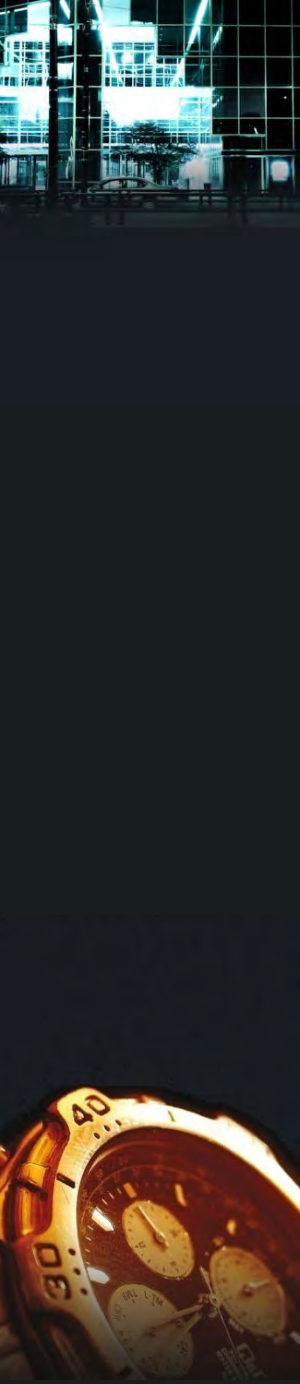
Applies the principles of “Lean” to Employee Resourcing and builds upon the concepts of Annualisation and Demand-led Rostering to drive out the wastes of: -

- Labour underutilisation
- Premium-based overtime payments
- Inefficient temporary or agency labour
- Absence from work
- Poor holiday administration
- Inappropriate shift patterns
- Long hours working
- Reactive labour management

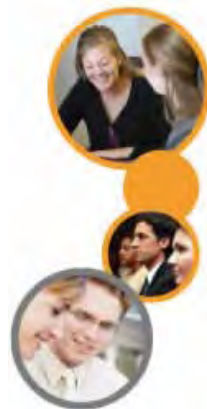
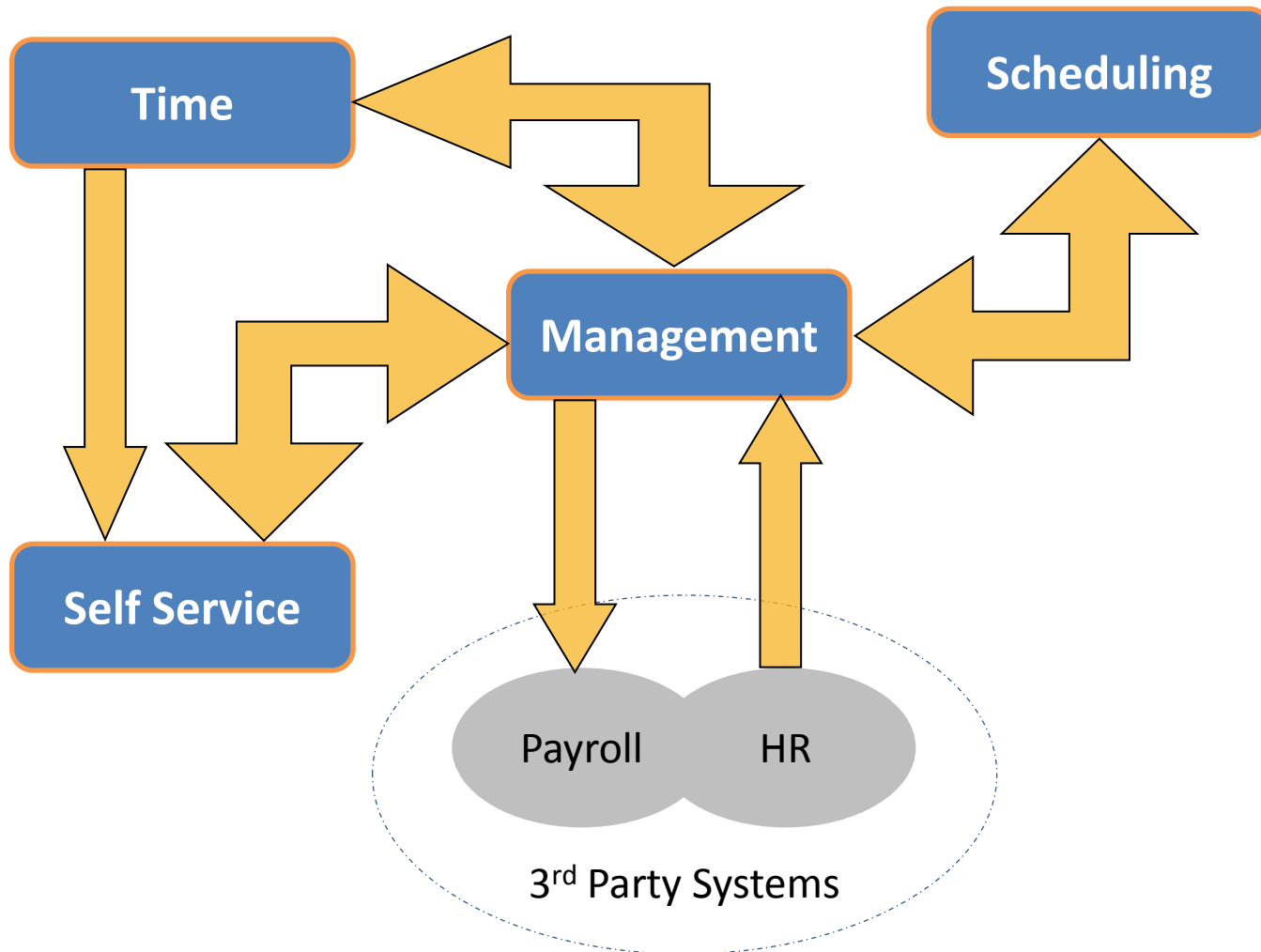


Lean-ER™ Services

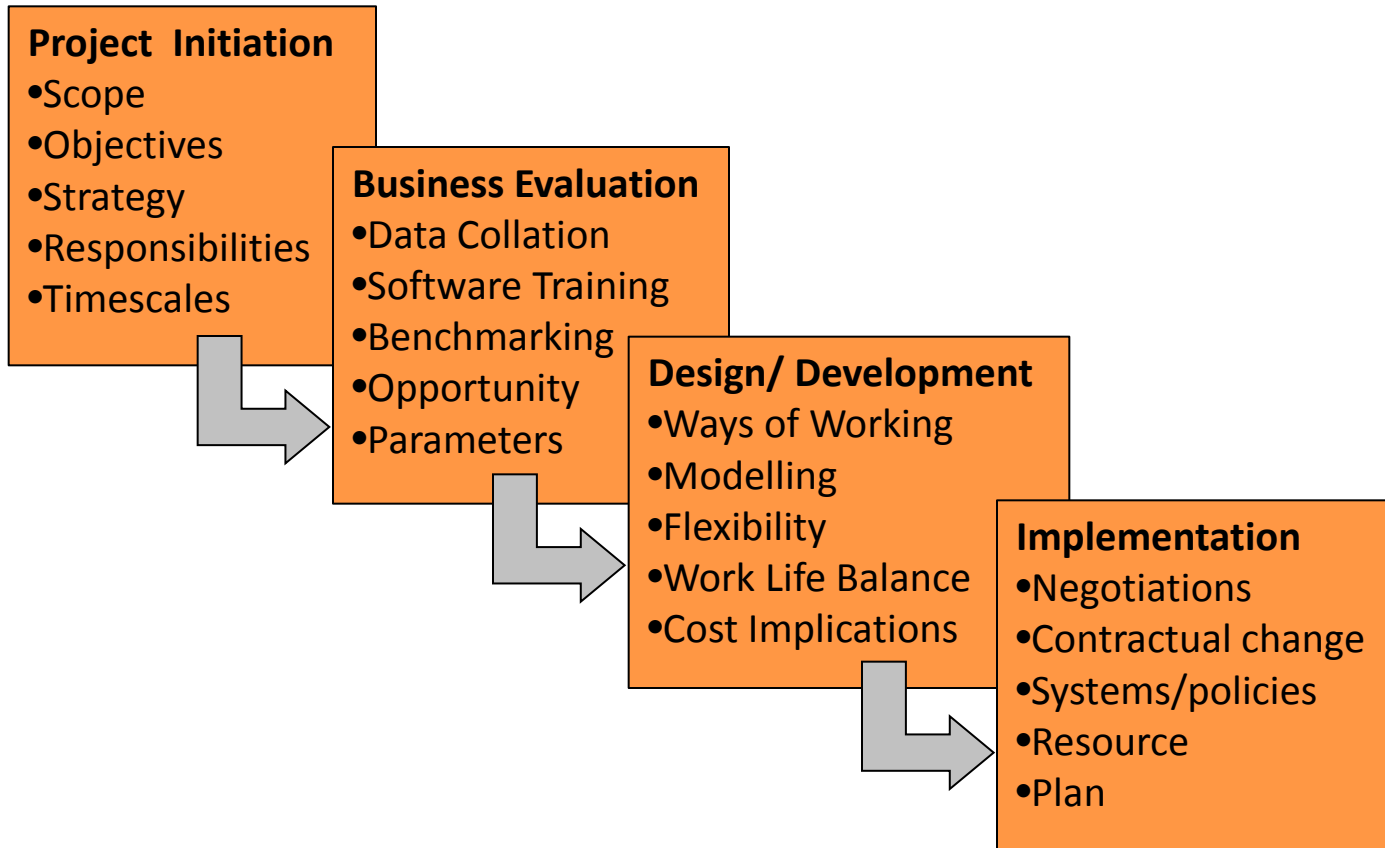
- Working Time Change
- Process Mapping
- Activity Sampling
- Audit and Review
- Demand and Risk Analysis
- Shift pattern design
- IR / HR Strategy and support
- Terms and Conditions
- Operating procedures
- Change Management
- Expert legal advice
- Employee engagement
- Implementation
- Staff Surveys
- Focus Groups
- Project Management
- Bespoke Development
- Systems Integration
- Training
- Software Support - SLA



Lean-ER™ System Schematic



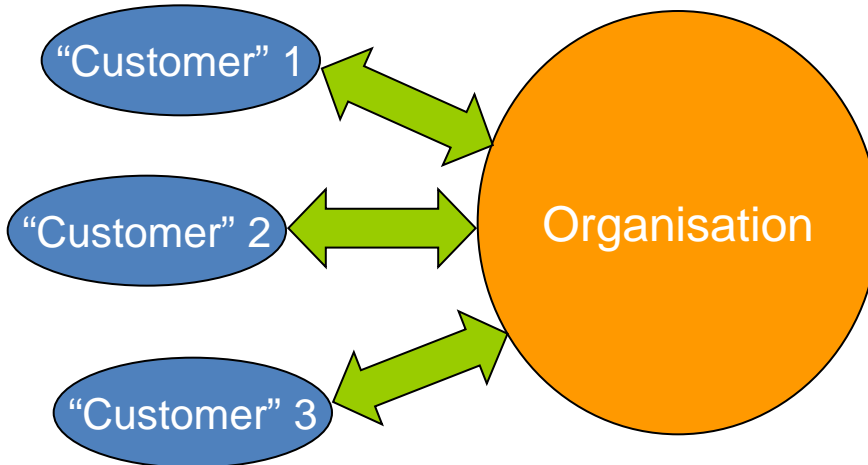
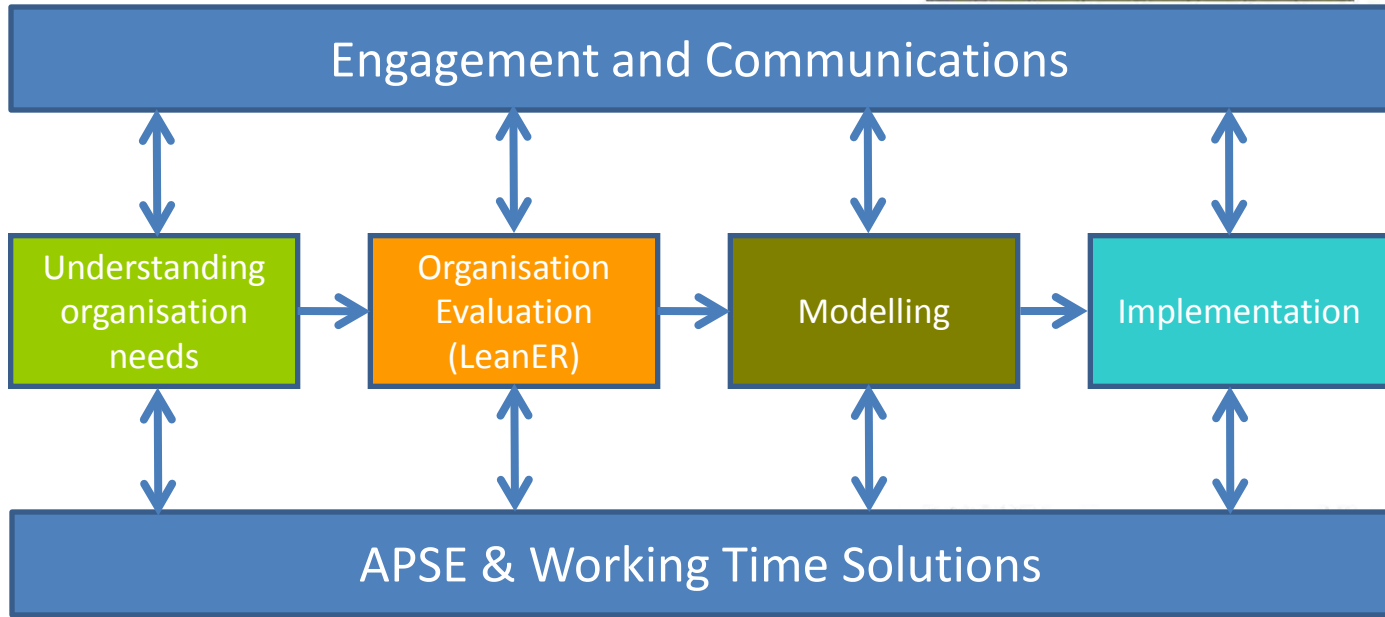
Project Structure



Project Structure Cont.

WORK Scheduling™ Core, Rota '8s V1'

| Week | Day | Time | Person | Start | End | Day | Time | Person | Start | End | Day | Time | Person | Start | End | Day | Time | Person | Start | End | | | | | | | | | | | |
|------|-----|-------|--------|-------|-------|-----|-------|--------|-------|-------|-----|-------|---------|-------|-------|-----|-------|--------|-------|-------|-----|-------|-----|-------|-------|-----|-------|-------|-----|-------|-------|
| 1 | Mon | 08:00 | Alice | 08:00 | 16:00 | Tue | 08:00 | Bob | 08:00 | 16:00 | Wed | 08:00 | Charlie | 08:00 | 16:00 | Thu | 08:00 | David | 08:00 | 16:00 | Fri | 08:00 | Eve | 08:00 | 16:00 | Sat | 08:00 | 16:00 | Sun | 08:00 | 16:00 |



Further issues / examples / discussion

Open Forum

